

FIG. 1

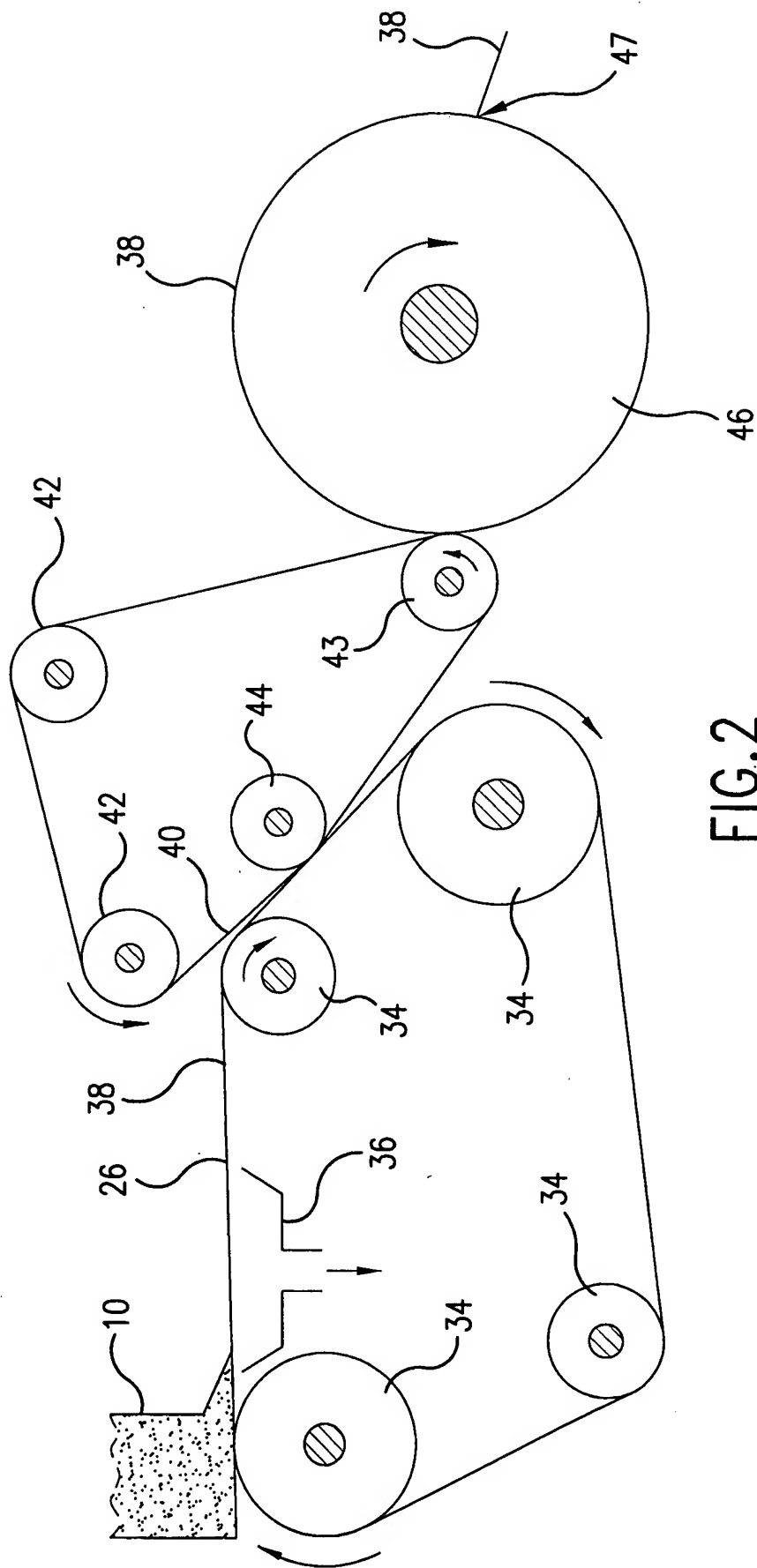
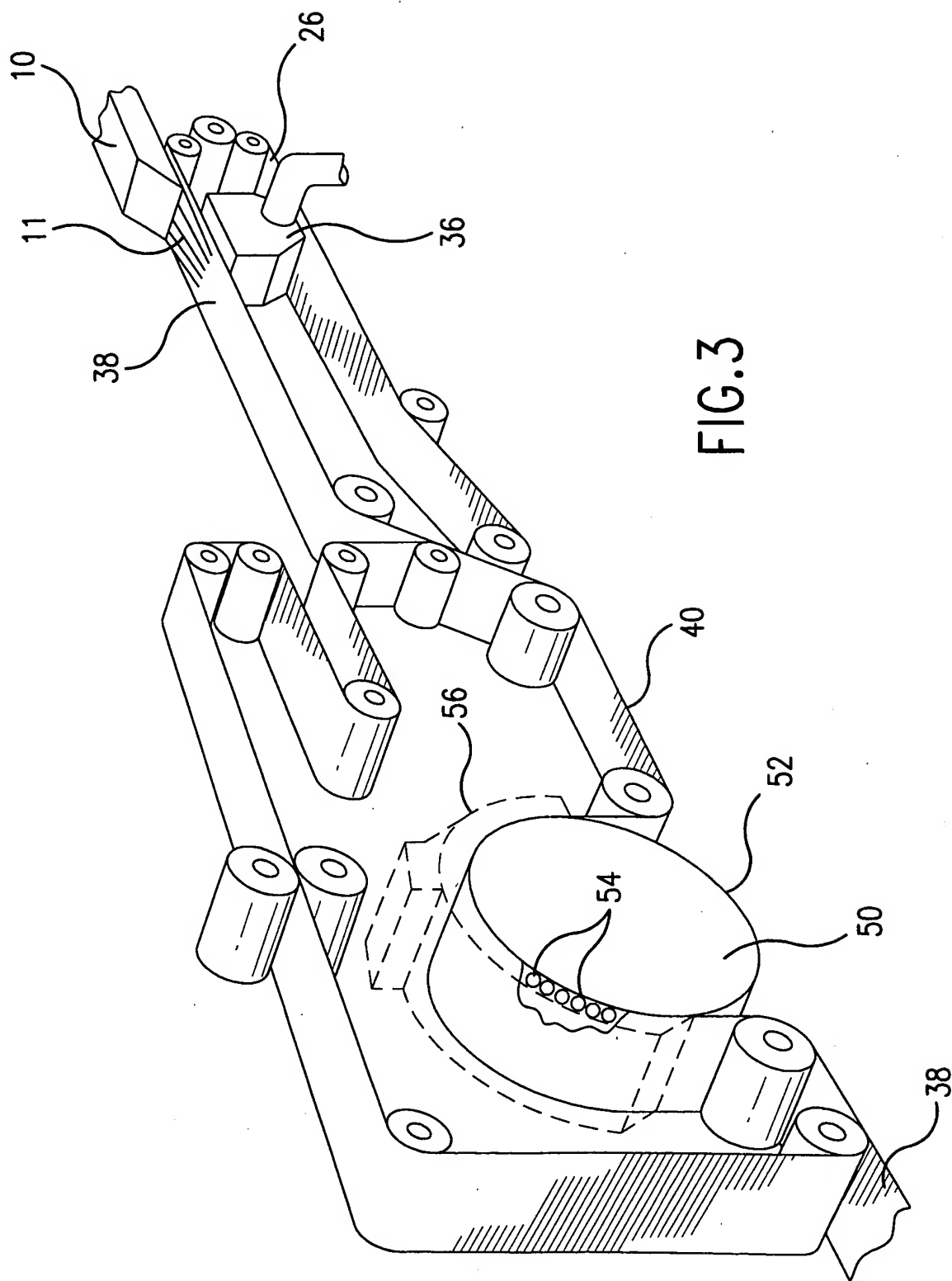


FIG. 2



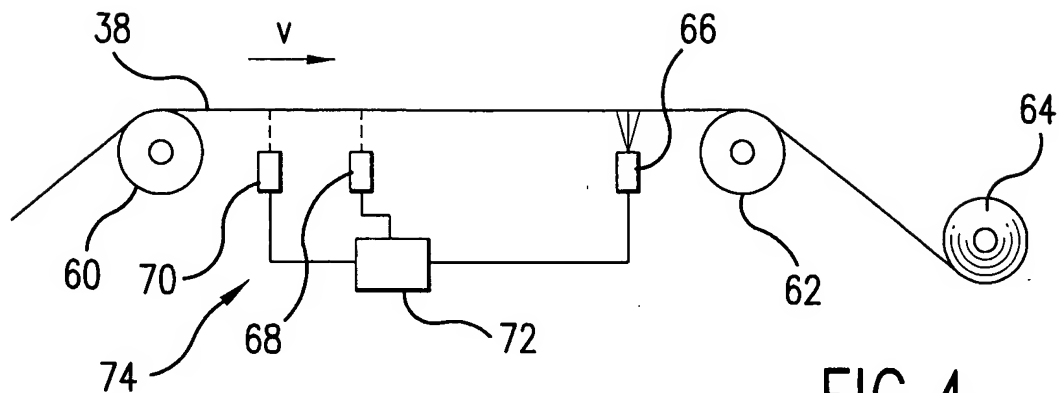


FIG. 4

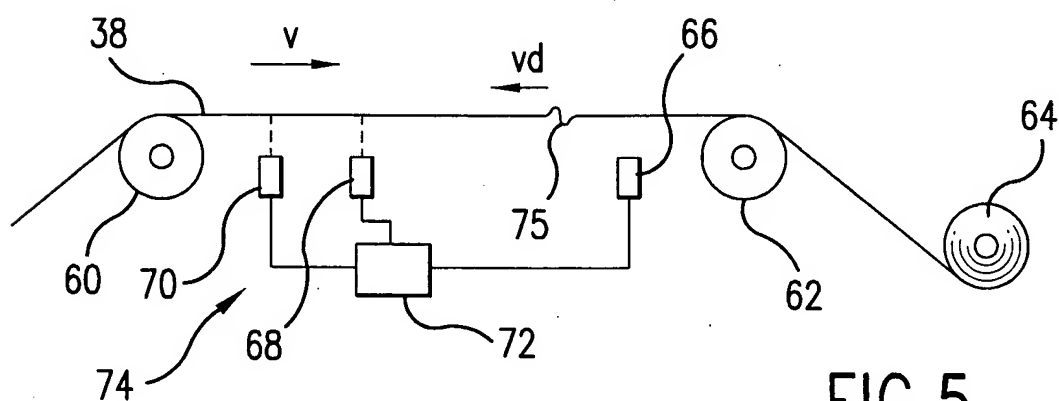


FIG. 5

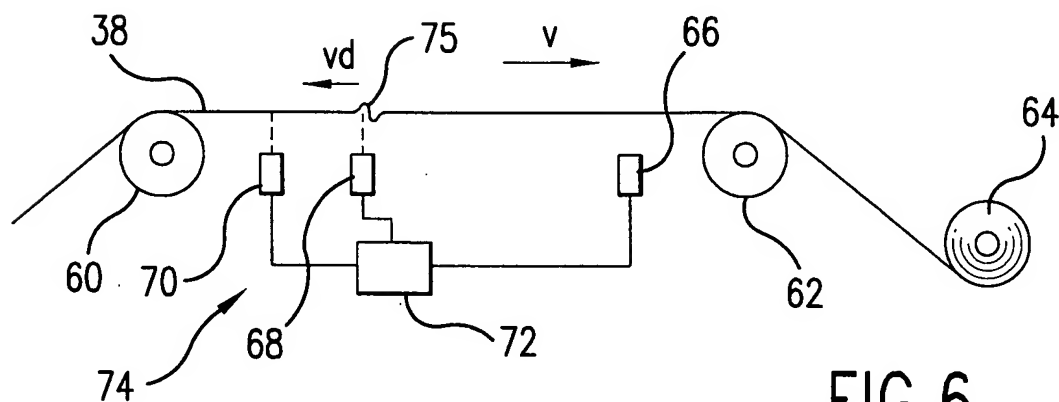


FIG. 6

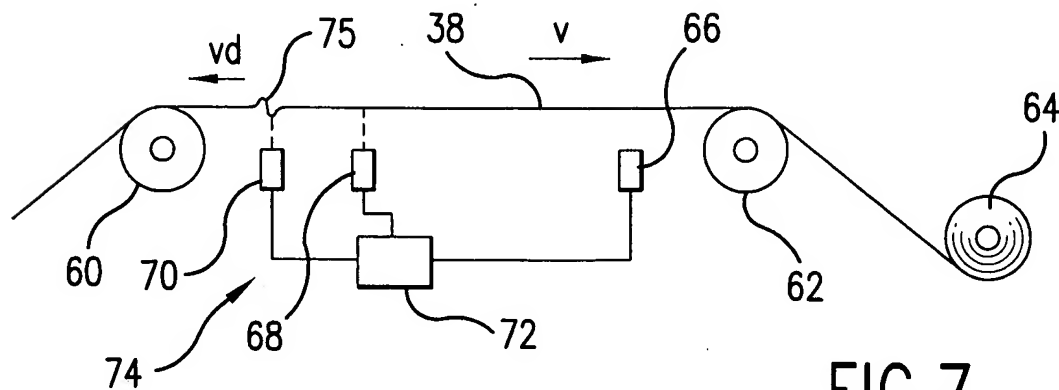


FIG. 7

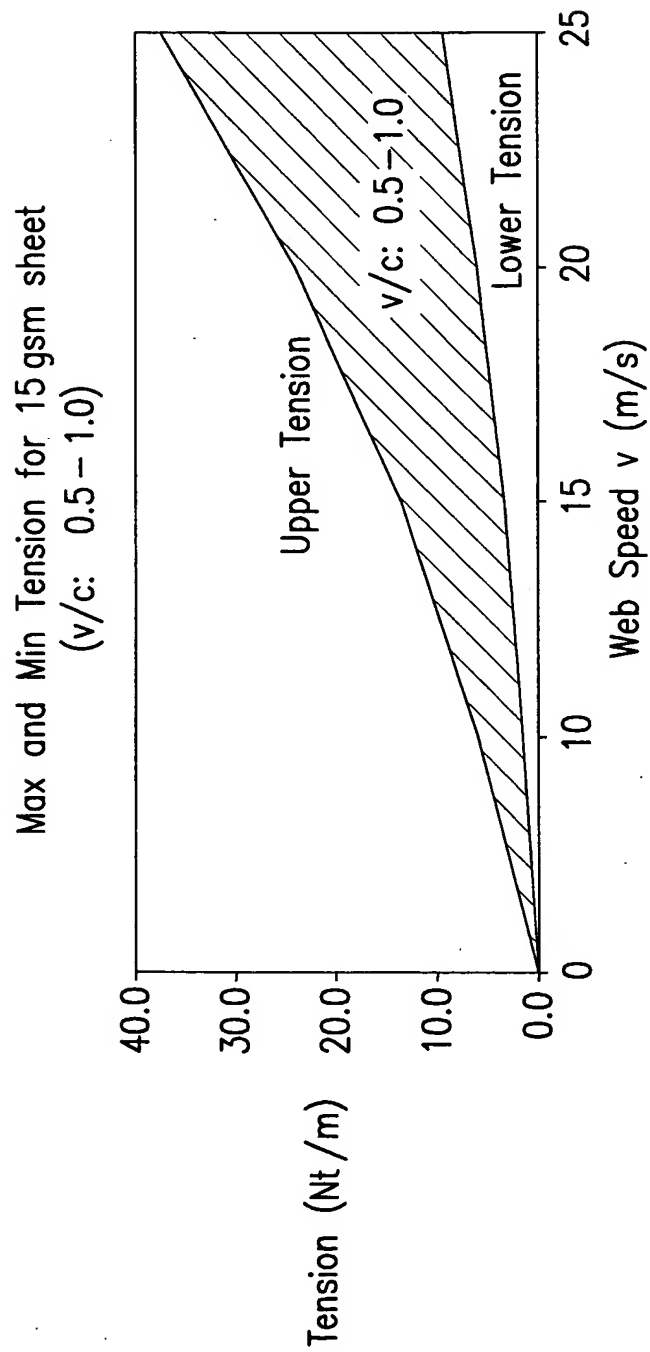


FIG.8

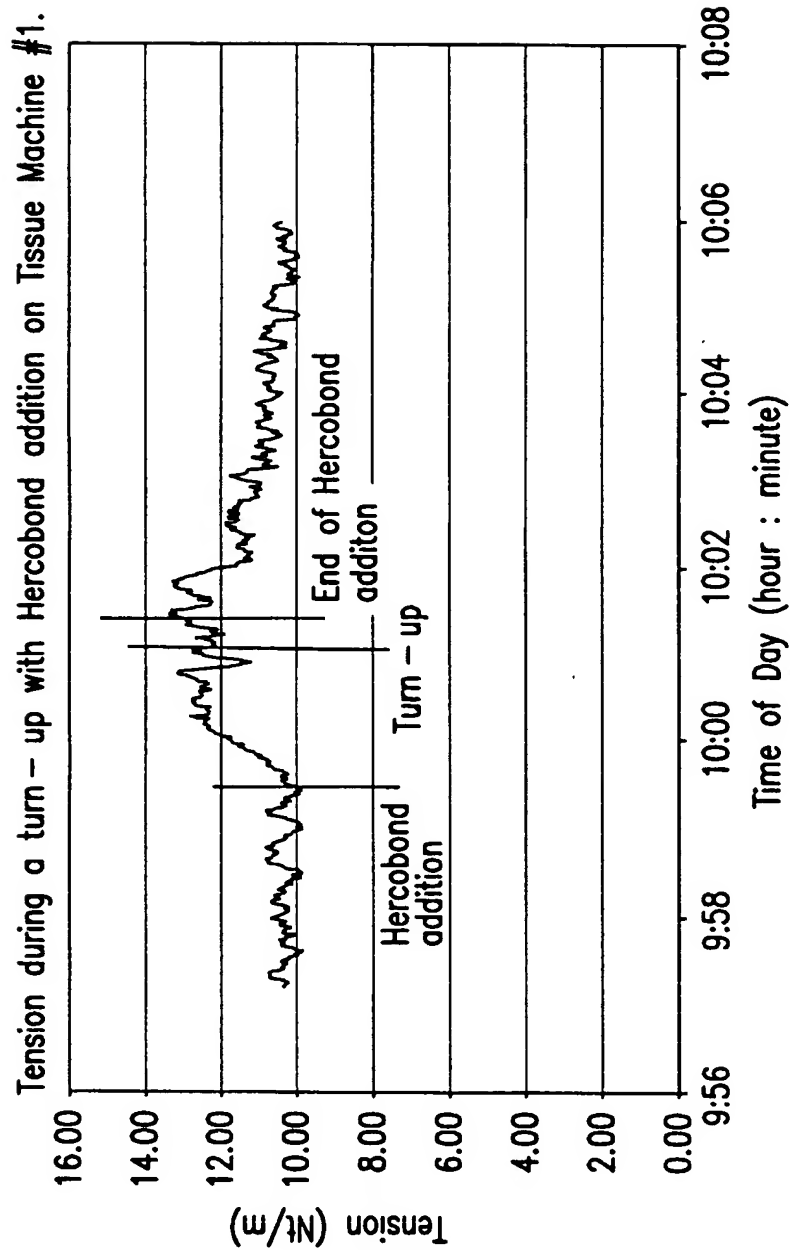


FIG.9

The graph displays tension data over time. The y-axis represents Tension in N/m^2 , ranging from 0.00 to 16.00. The x-axis represents Time in minutes, with specific markers at 13:00:29, 13:02:38, and 13:04:48. A horizontal reference line at approximately 10.5 N/m^2 is labeled "Turn - up". The data curve begins at about 9.5 N/m^2 at 13:00:29, rises to meet the "Turn - up" line by 13:02:38, and then continues to fluctuate slightly above and below this level until 13:04:48.

9.

Changes in tension from different crepe ratios on Tissue Machine #1.

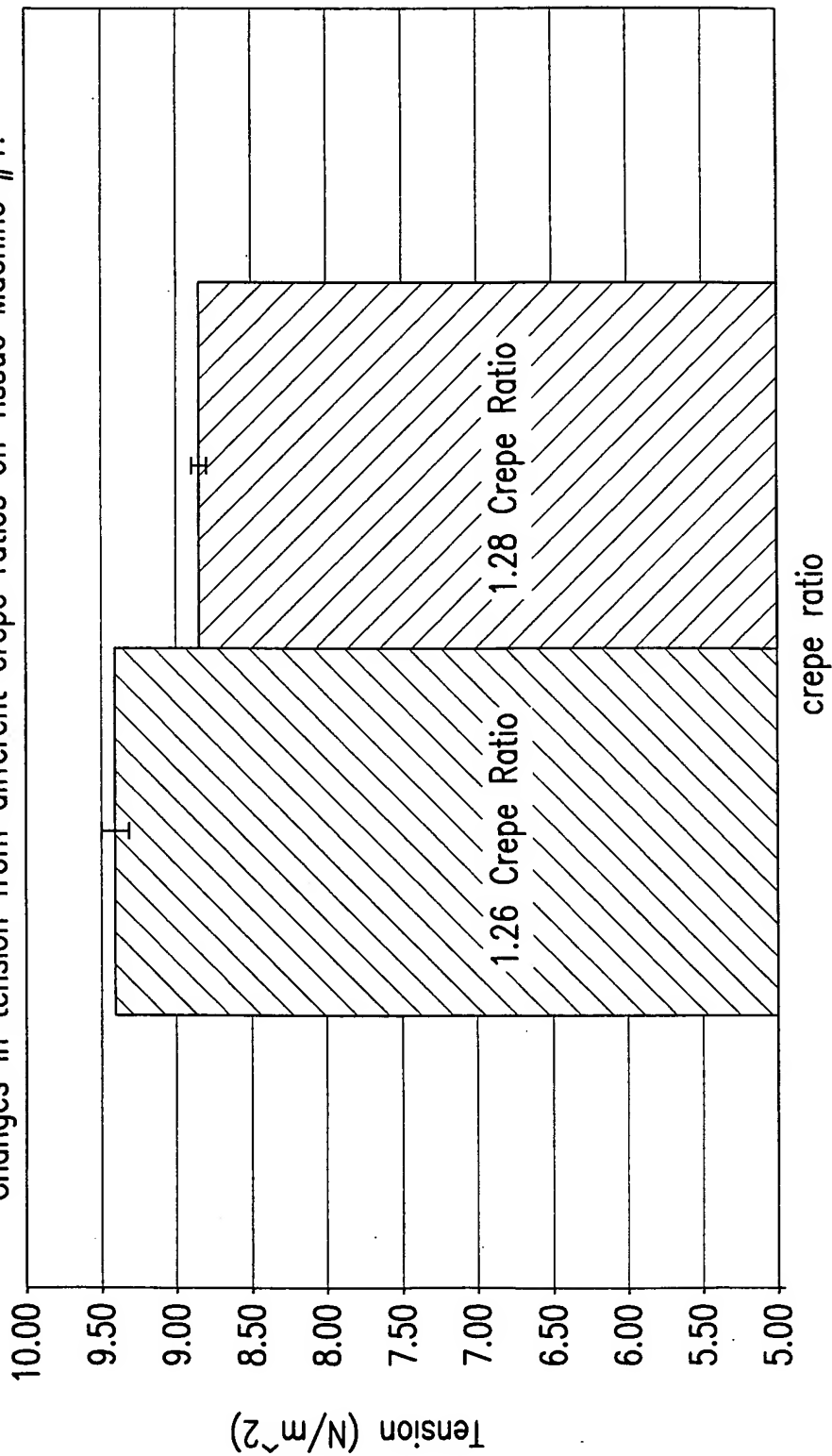


FIG.11

CD profile under Tissue Machine #1.

Distance from edge of sheet (inches)	Tension (N/m ²)
51	10.75
54	10.85
56	10.75
58	10.25
57	9.55
59	9.25

Tension measure through a continuous softroll on Tissue Machine #1.

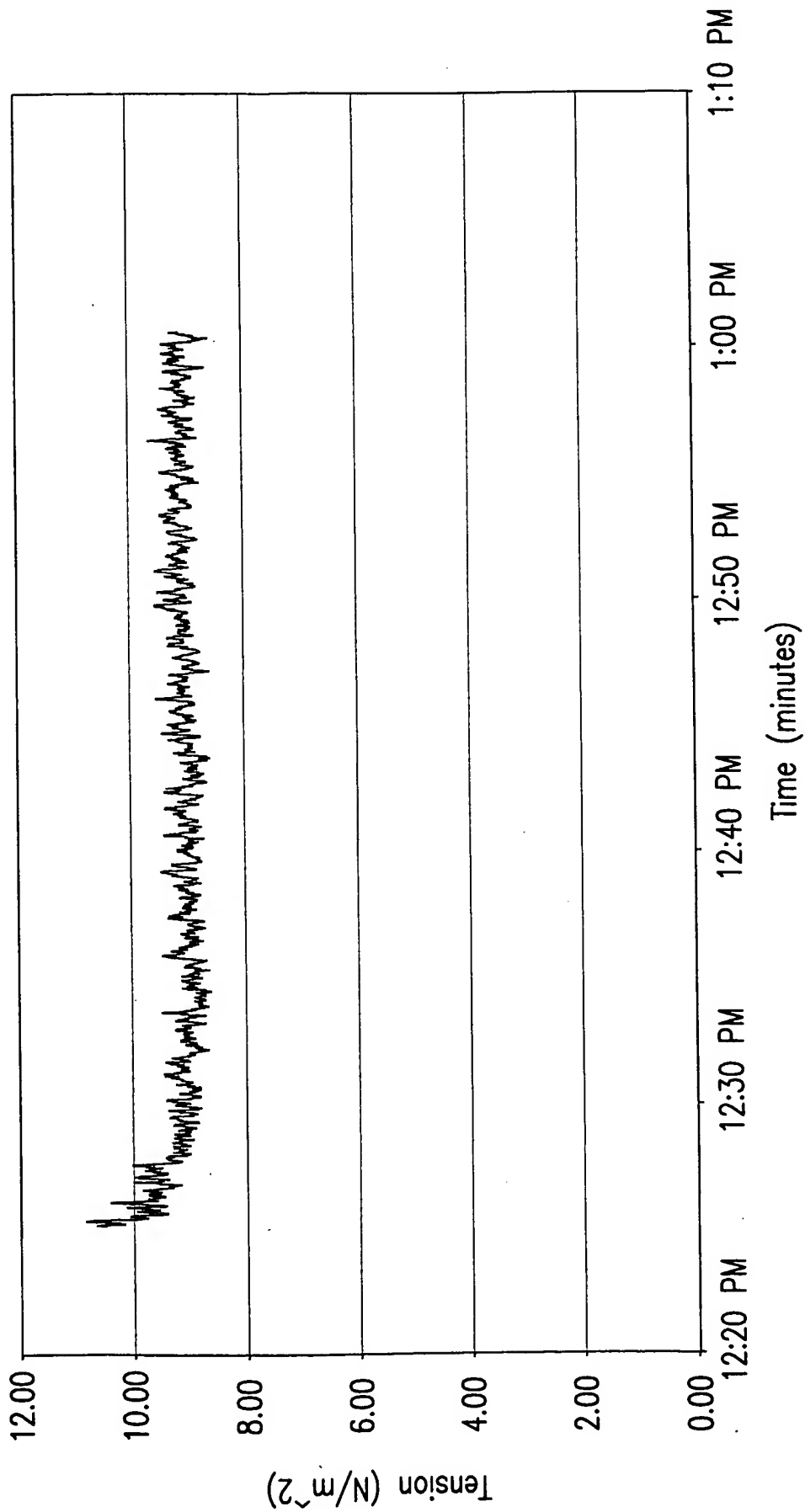


FIG.13

Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

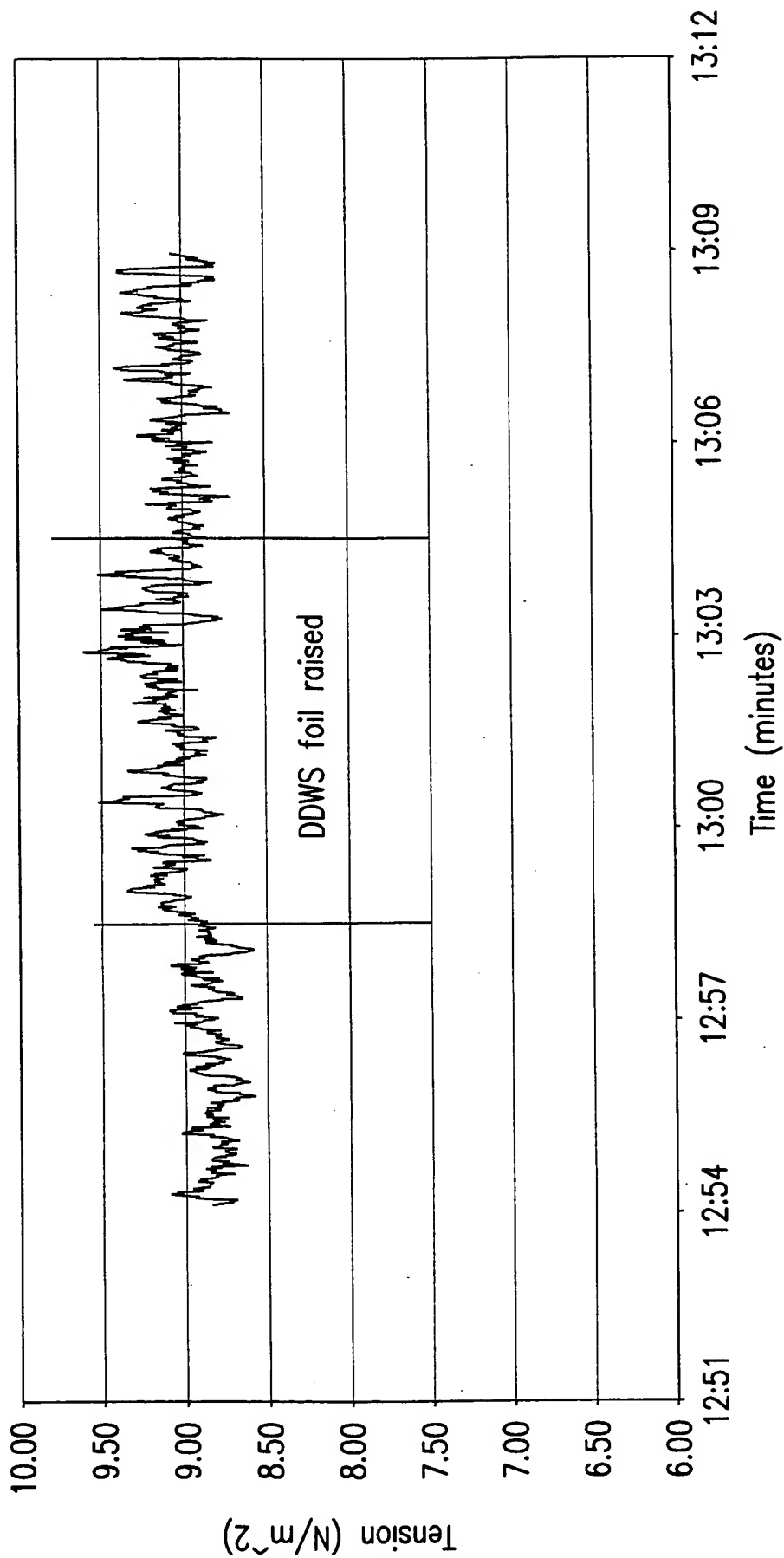


FIG.14

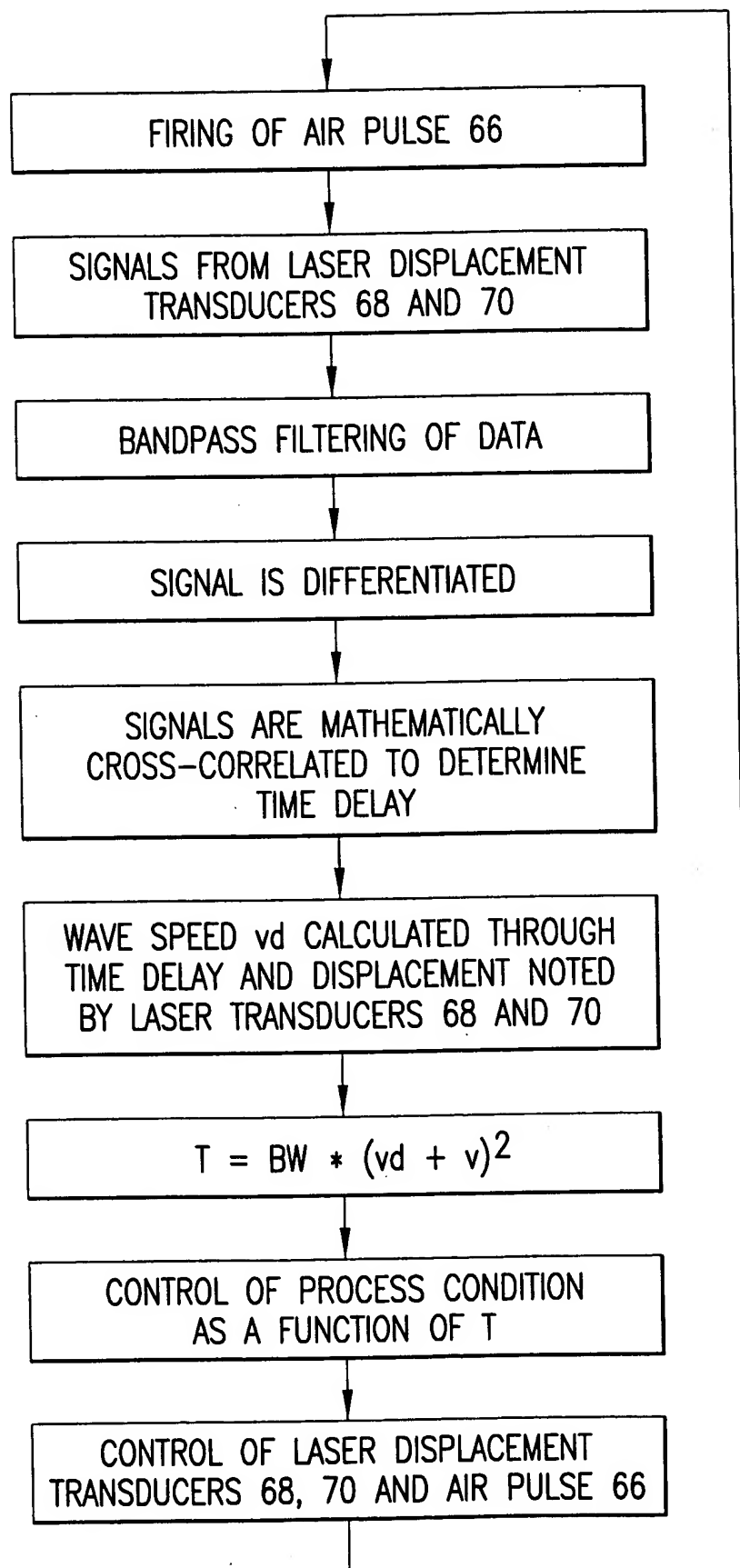


FIG.15